

Date: Tuesday, 11/22/2005 10:11:57 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HELI UTILITY BASKET
Job Number	: 23749		
Estimate Number	: 10854		
P.O. Number	: N/A	Part Number	: D350721041
This Issue	: 11/22/2005 S.O. No. : N/A	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : LARGE FAB ASSY	Drawing Revision	: N/A
Previous Run	: N/A	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 1/15/2006
Checked & Approved By	:	Qty:	1 Um: Each
Comment	: Est Rev:D as per Rev B 05-11-21 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL
 Photocopy bluefile and create labels per PPP D350-721-041CHG001

Step 43

2.0	23749A	BASKET LID ASSEMBLY
-----	--------	---------------------



Comment: Sub-Component BASKET LID ASSEMBLY

3.0	23749B	BASKET BASE ASSEMBLY
-----	--------	----------------------



Comment: Sub-Component BASKET BASE ASSEMBLY

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick: Assembly Kit

5.0	D2022101	Spacer
-----	----------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 D2022-101 Spacer B-5815

6.0	D2332041	Lid Prop Assembly 6.69"
-----	----------	-------------------------



Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

D2332-041 Handle Assembly B-26406 B 26880

Date: Tuesday, 11/22/2005 10:11:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET

Job Number: 23749

Part Number: D350721041

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

7.0	D2530	Handle Weldment
-----	-------	-----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

Qty	Part Number	Description	Batch
1	D2530	Handle Assembly	B24426

8.0	D2535	Spring
-----	-------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty	Part Number	Description	Batch
2	D2535	Spring	B28082

9.0	D2537	Bushing
-----	-------	---------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty	Part Number	Description	Batch
2	D2537	Bushing	B26468

10.0	D2931	Bumper
------	-------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty	Part Number	Description	Batch
2	D2931	Bumper	B21139

11.0	D3320041	Webbing
------	----------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

Qty	Part Number	Description	Batch
1	D3320-041	Webbing	B24525

12.0	D33511	Placard
------	--------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

Qty	Part Number	Description	Batch
1	D3351-1	Label	B24368

Date: Tuesday, 11/22/2005 10:11:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET

Job Number: 23749

Part Number: D350721041

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

13.0	AN316A	Bolt
------	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number

Description Batch

2 AN3-16A

Bolt M 100564

14.0	AN47A	Bolt
------	-------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number

Description Batch

2 AN4-7A

Bolt M 19278

15.0	AN420A	Bolt
------	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

Qty Part Number

Description Batch

1 AN4-20A

Bolt M 14855

16.0	AN422A	Bolt
------	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

Qty Part Number

Description Batch

1 AN4-22A

Bolt M 18822

17.0	AN517A	Bolt
------	--------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number

Description Batch

4 AN5-17A

Bolt M 100771

18.0	AN960JD416	Washer
------	------------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number

Description Batch

2 AN960JD416

Washer M 101369

Date: Tuesday, 11/22/2005 10:11:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET

Job Number: 23749

Part Number: D350721041

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

19.0	AN960JD416L	Washer
------	-------------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 AN960JD416L Washer M101237

20.0	AN960JD516	Washer
------	------------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 AN960JD516 Washer M101269

21.0	AN960JD8	Washer
------	----------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 AN960JD8 Washer M11989

22.0	AN960JD9	Washer
------	----------	--------



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

32 AN960JD9 Washer M16499

23.0	AN9704	Washer
------	--------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 AN970-4 Washer M100151

24.0	MS20600AD4W3	Cherry Rivets
------	--------------	---------------



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

32 MS20600AD4W3 Rivet M101465

Date: Tuesday, 11/22/2005 10:11:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET

Job Number: 23749

Part Number: D350721041

Job Number:



Seq. #:

Machine Or Operation:

Description :

25.0

MS20600AD4W2

Rivet



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number

Description Batch

2 MS20600AD4W2 Rivet M4747

26.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number

Description Batch

2 MS21042L3 Nut (or -3) M100094

27.0

MS21042L4

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number

Description Batch

4 MS21042L4 Nut (or -4) M19085

28.0

MS21042L5

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number

Description Batch

4 MS21042L5 Nut (or -5) M17694

SB 06/07/21 ①

29.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg IIN-D350-721Attach Travelers:

SB 06/07/21 ①

Date: Tuesday, 11/22/2005 10:11:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET

Job Number: 23749

Part Number: D350721041

Job Number:



Seq. #:

Machine Or Operation:

Description :

30.0

QC5

INSPECT WORK TO CURRENT STEP



Handwritten signature and date 11-07-21

Comment: INSPECT WORK TO CURRENT STEP

31.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

✓

32.0

D22301

Mounting Lug



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

3 D2230-1

Lug

B25553 ✓

33.0

D22303

Mounting Lug



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 D2230-3

Clamp

B27579 ✓

34.0

D2856400

Abrasion Strip



Comment: Qty.: 2.5200 f(s)/Unit Total : 2.5200 f(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 D2856-4007.20"

Abrasion Strip

B27315 ✓

35.0

D33381

Mounting Lug



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3338-1

Lug

B237978 ✓

Date: Tuesday, 11/22/2005 10:11:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET

Job Number: 23749

Part Number: D350721041

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

36.0	D3350041	Strut Assembly
------	----------	----------------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D3350-041

Strut

824107 ✓

37.0	AN412A	Bolt
------	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 AN4-12A

Bolt

M101291 ✓

38.0	AN413A	Bolt
------	--------	------



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN4-13A

Bolt

M10149 ✓

39.0	AN414A	Bolt
------	--------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

4 AN4-14A

Bolt

M100188 ✓

40.0	AN960JD416	Washer
------	------------	--------



Comment: Qty.: 28.0000 Each(s)/Unit Total : 28.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

28 AN960JD416

Washer

M101369 ✓

Date: Tuesday, 11/22/2005 10:11:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET

Job Number: 23749

Part Number: D350721041

Job Number:



Seq. #:

Machine Or Operation:

Description :

41.0

MS21042L4

Nut



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

6 MS21042L4

Description Batch

Nut (or -4)

M19085

AB 06/07/21 (1)

42.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

43.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-721-041

Location:

PPP Rev:

B

AB 06/07/21 (1)

44.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

AB 06.07.21

Job Completion



W 060721

5/32

next please

DART AEROSPACE LTD	Work Order:	23749
Description: Heli-Utility-Basket, Lightweight	Part Number:	D350-721-041
Drawing:	Qty:	1
Ref: IIN-D350-721 Rev. A page 7,8; D3325 Rev. A page 1		Page 1 of 2

Step	Location	Procedure	By	Date	Qty																																																																																																								
1	DC	Issue Travelers for: D350-721-041 Utility Basket Assy, LH/RH D3324-041 Basket Base Assembly D3325-041 Basket Lid Assembly Drawing not required		05.07.06	1																																																																																																								
2	DC	Photocopy bluefile and create labels per PPP D350-721-041 CHG001																																																																																																											
3	WS	Go to Travelers D3324-041 & D3325-041																																																																																																											
4	GA	Pick: Assembly Kit <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>2</td><td>D2022-101</td><td>Spacer</td><td></td></tr> <tr><td>1</td><td>D2332-041</td><td>Prop Assembly</td><td></td></tr> <tr><td>1</td><td>D2530</td><td>Handle Assembly</td><td></td></tr> <tr><td>2</td><td>D2535</td><td>Spring</td><td></td></tr> <tr><td>2</td><td>D2537</td><td>Bushing</td><td></td></tr> <tr><td>1</td><td>D2729-1</td><td>Label</td><td></td></tr> <tr><td>2</td><td>D2931</td><td>Bumper</td><td></td></tr> <tr><td>1</td><td>D3320-041</td><td>Webbing</td><td></td></tr> <tr><td>1</td><td>D3351-1</td><td>Label</td><td></td></tr> <tr><td>2</td><td>AN3-16A</td><td>Bolt</td><td></td></tr> <tr><td>2</td><td>AN4-7A</td><td>Bolt</td><td></td></tr> <tr><td>1</td><td>AN4-20A</td><td>Bolt</td><td></td></tr> <tr><td>1</td><td>AN4-22A</td><td>Bolt</td><td></td></tr> <tr><td>4</td><td>AN5-17A</td><td>Bolt</td><td></td></tr> <tr><td>2</td><td>AN960JD416</td><td>Washer</td><td></td></tr> <tr><td>2</td><td>AN960JD416L</td><td>Washer</td><td></td></tr> <tr><td>4</td><td>AN960JD516</td><td>Washer</td><td></td></tr> <tr><td>2</td><td>AN960JD8</td><td>Washer</td><td></td></tr> <tr><td>32</td><td>AN960JD9</td><td>Washer</td><td></td></tr> <tr><td>4</td><td>AN970-4</td><td>Washer</td><td></td></tr> <tr><td>32</td><td>MS20600AD4W23</td><td>Rivet</td><td></td></tr> <tr><td>2</td><td>MS20600AD4W3</td><td>Rivet</td><td></td></tr> <tr><td>2</td><td>MS21042L3</td><td>Nut (or -3)</td><td></td></tr> <tr><td>4</td><td>MS21042L4</td><td>Nut (or -4)</td><td></td></tr> <tr><td>4</td><td>MS21042L5</td><td>Nut (or -5)</td><td></td></tr> </tbody> </table>	Qty	Part Number	Description	Batch	2	D2022-101	Spacer		1	D2332-041	Prop Assembly		1	D2530	Handle Assembly		2	D2535	Spring		2	D2537	Bushing		1	D2729-1	Label		2	D2931	Bumper		1	D3320-041	Webbing		1	D3351-1	Label		2	AN3-16A	Bolt		2	AN4-7A	Bolt		1	AN4-20A	Bolt		1	AN4-22A	Bolt		4	AN5-17A	Bolt		2	AN960JD416	Washer		2	AN960JD416L	Washer		4	AN960JD516	Washer		2	AN960JD8	Washer		32	AN960JD9	Washer		4	AN970-4	Washer		32	MS20600AD4W23	Rivet		2	MS20600AD4W3	Rivet		2	MS21042L3	Nut (or -3)		4	MS21042L4	Nut (or -4)		4	MS21042L5	Nut (or -5)				
Qty	Part Number	Description	Batch																																																																																																										
2	D2022-101	Spacer																																																																																																											
1	D2332-041	Prop Assembly																																																																																																											
1	D2530	Handle Assembly																																																																																																											
2	D2535	Spring																																																																																																											
2	D2537	Bushing																																																																																																											
1	D2729-1	Label																																																																																																											
2	D2931	Bumper																																																																																																											
1	D3320-041	Webbing																																																																																																											
1	D3351-1	Label																																																																																																											
2	AN3-16A	Bolt																																																																																																											
2	AN4-7A	Bolt																																																																																																											
1	AN4-20A	Bolt																																																																																																											
1	AN4-22A	Bolt																																																																																																											
4	AN5-17A	Bolt																																																																																																											
2	AN960JD416	Washer																																																																																																											
2	AN960JD416L	Washer																																																																																																											
4	AN960JD516	Washer																																																																																																											
2	AN960JD8	Washer																																																																																																											
32	AN960JD9	Washer																																																																																																											
4	AN970-4	Washer																																																																																																											
32	MS20600AD4W23	Rivet																																																																																																											
2	MS20600AD4W3	Rivet																																																																																																											
2	MS21042L3	Nut (or -3)																																																																																																											
4	MS21042L4	Nut (or -4)																																																																																																											
4	MS21042L5	Nut (or -5)																																																																																																											
5	PK	Pick: Packing Kit <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>3</td><td>D2230-1</td><td>Lug</td><td></td></tr> <tr><td>4</td><td>D2230-3</td><td>Clamp</td><td></td></tr> <tr><td>4</td><td>D2856-400-720</td><td>Abrasion Strip</td><td></td></tr> <tr><td>1</td><td>D3338-1</td><td>Lug</td><td></td></tr> <tr><td>2</td><td>D3350-041</td><td>Strut</td><td></td></tr> <tr><td>2</td><td>AN4-12A</td><td>Bolt</td><td></td></tr> <tr><td>8</td><td>AN4-13A</td><td>Bolt</td><td></td></tr> <tr><td>4</td><td>AN4-14A</td><td>Bolt</td><td></td></tr> <tr><td>24</td><td>AN960JD416</td><td>Washer</td><td></td></tr> <tr><td>16</td><td>MS21042L4</td><td>Nut (or -4)</td><td></td></tr> </tbody> </table>	Qty	Part Number	Description	Batch	3	D2230-1	Lug		4	D2230-3	Clamp		4	D2856-400-720	Abrasion Strip		1	D3338-1	Lug		2	D3350-041	Strut		2	AN4-12A	Bolt		8	AN4-13A	Bolt		4	AN4-14A	Bolt		24	AN960JD416	Washer		16	MS21042L4	Nut (or -4)																																																																
Qty	Part Number	Description	Batch																																																																																																										
3	D2230-1	Lug																																																																																																											
4	D2230-3	Clamp																																																																																																											
4	D2856-400-720	Abrasion Strip																																																																																																											
1	D3338-1	Lug																																																																																																											
2	D3350-041	Strut																																																																																																											
2	AN4-12A	Bolt																																																																																																											
8	AN4-13A	Bolt																																																																																																											
4	AN4-14A	Bolt																																																																																																											
24	AN960JD416	Washer																																																																																																											
16	MS21042L4	Nut (or -4)																																																																																																											

RELEASED
05-03-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	23749
Description: Heli-Utility-Basket, Lightweight	Part Number:	D350-721-041
Drawing:	Qty:	1
Ref: IIN-D350-721 Rev. A page 7,8; D3325 Rev. A page 1		Page 2 of 2

Step	Location	Procedure	By	Date	Qty												
6	GA	Assemble as per Dwg IIN-D350-721 Attach Travelers: <table><tr><td><u>Qty</u></td><td><u>Part Number</u></td><td><u>Description</u></td><td><u>Batch</u></td></tr><tr><td>1</td><td>D3324-041</td><td>Basket Base Assy</td><td>_____</td></tr><tr><td>1</td><td>D3325-041</td><td>Basket Lid Assy</td><td>_____</td></tr></table>	<u>Qty</u>	<u>Part Number</u>	<u>Description</u>	<u>Batch</u>	1	D3324-041	Basket Base Assy	_____	1	D3325-041	Basket Lid Assy	_____			
<u>Qty</u>	<u>Part Number</u>	<u>Description</u>	<u>Batch</u>														
1	D3324-041	Basket Base Assy	_____														
1	D3325-041	Basket Lid Assy	_____														
7	QC5	Inspect for foreign objects as per QSI 024 & Assembly work to Step 6															
8	QC4	Inspect Kit 100% for completeness on the W/O															
9	PK	Identify and pack for shipping as per PPP D350-721-041															
10	AC	Cost / part: _____															
11	DC	Close Work Order and Ensure Travelers Attached Inspect Level 21 Travelers: D350-721-041 D3324-041 D3325-041															

Rev	Date	Change	Revised By	Approved
A	04.11.10	New issue	KJ/JLM	
B	05.02.09	Now made in-house	KJ/JLM	
C	05.03.02	Added D3338-1 & D3350-041 to Step 5	KJ/JLM	

RELEASED


W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jul 05, 2005
01:35 pm

Work Order No	: 0023749	Department Code:	
Project Name	: D350-721-041	Burden Flags	: NNNNNNNN
Project For	: WK532	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *D350-721-041	Invoice Number	:
Description	: Heli-Utility-Basket, Lwt	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 1	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 07-05-05		
Est Finish Date	: 08-05-05	Est Mark Up	: 0.000%
Act Finish Date	:	Actual Mark Up	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
=====	=====	=====	=====	=====	=====
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====	=====	=====	=====		
Burden	: 0.00	0.00	0.00		
=====	=====	=====	=====		
Total Cost	: 0.00	0.00	0.00		
Mark up	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

		Estimated	Actual
Labour Hrs/Amount Done	:	0.00	0.00
Profits/(Loss)	:	0.00	0.00

5132

DART AEROSPACE LTD	Work Order:	23749
Description: Basket Base Assembly	Part Number:	D3324-041
Dwg: D3324 Rev. <i>AB 05.05.05</i>	Qty:	1
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty																								
1	DC	Issue Traveler Dwg not required	AB	05.07.06	1																								
2	WS	Cut tubes as per Dwg D3324 Material: 4130 Cond. N Square tube per MIL-T-6736, 1/2" x 0.035" wall (M4130N-TS0.500W.035) <table><tr><td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr><tr><td>3</td><td>D3324-1</td><td>Bottom Tube</td><td>_____</td></tr><tr><td>4</td><td>D3324-3</td><td>Full Length Tube</td><td>_____</td></tr><tr><td>2</td><td>D3324-5</td><td>Top End Tube</td><td>_____</td></tr><tr><td>2</td><td>D3324-7</td><td>Bottom EndTube</td><td>_____</td></tr><tr><td>10</td><td>D3324-9</td><td>Vertical Tube</td><td>_____</td></tr></table> Identify parts appropriately	Qty	Part Number	Description	Batch	3	D3324-1	Bottom Tube	_____	4	D3324-3	Full Length Tube	_____	2	D3324-5	Top End Tube	_____	2	D3324-7	Bottom EndTube	_____	10	D3324-9	Vertical Tube	_____			
Qty	Part Number	Description	Batch																										
3	D3324-1	Bottom Tube	_____																										
4	D3324-3	Full Length Tube	_____																										
2	D3324-5	Top End Tube	_____																										
2	D3324-7	Bottom EndTube	_____																										
10	D3324-9	Vertical Tube	_____																										
3	WS	Pick: <table><tr><td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr><tr><td>2</td><td>D3328-3</td><td>Hinge Plate</td><td>_____</td></tr><tr><td>4</td><td>D3348-1</td><td>Clevis</td><td>_____</td></tr><tr><td>2</td><td>D3349-3</td><td>Spacer Bushing</td><td>_____</td></tr><tr><td>2</td><td>D3367-1</td><td>Mounting Bracket</td><td>_____</td></tr><tr><td>28sf</td><td>M569EX0.50-18F</td><td>1/2"-18gauge(.048") carbon steel</td><td>_____</td></tr></table>	Qty	Part Number	Description	Batch	2	D3328-3	Hinge Plate	_____	4	D3348-1	Clevis	_____	2	D3349-3	Spacer Bushing	_____	2	D3367-1	Mounting Bracket	_____	28sf	M569EX0.50-18F	1/2"-18gauge(.048") carbon steel	_____			
Qty	Part Number	Description	Batch																										
2	D3328-3	Hinge Plate	_____																										
4	D3348-1	Clevis	_____																										
2	D3349-3	Spacer Bushing	_____																										
2	D3367-1	Mounting Bracket	_____																										
28sf	M569EX0.50-18F	1/2"-18gauge(.048") carbon steel	_____																										
4	WS	Remove all markings from material																											
5	WS	Drill and Weld as per Dwg D3324 & QSI 004 Pick: <table><tr><td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr><tr><td>A/R</td><td>N/A</td><td>Steel Rod</td><td>_____</td></tr></table>	Qty	Part Number	Description	Batch	A/R	N/A	Steel Rod	_____																			
Qty	Part Number	Description	Batch																										
A/R	N/A	Steel Rod	_____																										
6	WS	Deburr as required																											
7	QC9/6	Inspect welding and dimensions																											
8	WS	Take traveler D350-721-041 to KP																											
9	FP	Powder Coat Gloss White (Ref: 4.3.5.2) as per QSI 005 4.3																											
10	QC3	Inspect Powder Coat																											
11	FP	To GA for assembly																											

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature] 05.02.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

5/32

DART AEROSPACE LTD	Work Order:	23749
Description: Basket Lid Assembly	Part Number:	D3325-041
Dwg: D3325 Rev. <i>AB 7/16/05</i>	Qty:	1
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																				
1	DC	Issue Traveler Dwg not required	HJ	05.07.06	1																				
2	WS	Cut tubes as per Dwg D3325 Material: 4130 Cond. N Square tube per MIL-T-6736, 1/2" x 0.035" wall (M4130N-TS0.500W.035) <table><tr><td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr><tr><td>2</td><td>D3325-1</td><td>End Tube</td><td>_____</td></tr><tr><td>3</td><td>D3325-3</td><td>Interior Tube</td><td>_____</td></tr><tr><td>2</td><td>D3325-5</td><td>Full Length Tube</td><td>_____</td></tr></table> Identify parts appropriately	Qty	Part Number	Description	Batch	2	D3325-1	End Tube	_____	3	D3325-3	Interior Tube	_____	2	D3325-5	Full Length Tube	_____							
Qty	Part Number	Description	Batch																						
2	D3325-1	End Tube	_____																						
3	D3325-3	Interior Tube	_____																						
2	D3325-5	Full Length Tube	_____																						
3	WS	Pick: <table><tr><td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr><tr><td>2</td><td>D3328-1</td><td>Hinge Plate</td><td>_____</td></tr><tr><td>2</td><td>D3349-1</td><td>Spacer Bushing</td><td>_____</td></tr><tr><td>1</td><td>D3352-1</td><td>Label Plate</td><td>_____</td></tr><tr><td>2</td><td>D3367-1</td><td>Mounting Bracket</td><td>_____</td></tr></table>	Qty	Part Number	Description	Batch	2	D3328-1	Hinge Plate	_____	2	D3349-1	Spacer Bushing	_____	1	D3352-1	Label Plate	_____	2	D3367-1	Mounting Bracket	_____			
Qty	Part Number	Description	Batch																						
2	D3328-1	Hinge Plate	_____																						
2	D3349-1	Spacer Bushing	_____																						
1	D3352-1	Label Plate	_____																						
2	D3367-1	Mounting Bracket	_____																						
4	WS	Remove all markings from material																							
5	WS	Drill and Weld as per Dwg D3325 & QSI 004 Pick: <table><tr><td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr><tr><td>A/R</td><td>N/A</td><td>Steel Rod</td><td>_____</td></tr></table>	Qty	Part Number	Description	Batch	A/R	N/A	Steel Rod	_____															
Qty	Part Number	Description	Batch																						
A/R	N/A	Steel Rod	_____																						
6	WS	Deburr as required																							
7	QC9/6	Inspect welding and dimensions																							
8	WS	Take traveler to KP																							
9	FP	Powder Coat Gloss White (Ref: 4.3.5.2) as per QSI 005 4.3																							
10	QC3	Inspect Powder Coat																							
11	FP	To GA for assembly																							

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature]
 10/05/02/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 06/07/24

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 08, 2005
10:35 am

Work Order No	: 0023749	Department Code:	
Project Name	: D350-721-041	Burden Flags	: NNNNNNNN
Project For	: WK532	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *D350-721-041	Invoice Number	:
Description	: Heli-Utility-Basket, Lwt	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 1	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 07-05-05		
Est Finish Date	: 08-05-05	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	12.00	100.00		
Production Cost	: 0.00	289.32	100.00	0.00	289.32
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	12.00	100.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	289.32	100.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	289.32			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	(-289.32)